MetPrep MATERIAL SAFETY DATA SHEET

PART NUMBERS: 101050, 101051

PRODUCT IDENTIFICATION AND MANUFACTURE

SUPPLIER:

SECTION 1

METPREP LTD. CURRIERS CLOSE CHARTER AVENUE COVENTRY CV4 8AW TELEPHONE: 024 7642 1222 FAX: 024 7642 1192

DESCRIPTION: Type – Low Concentration

PRODUCT: Diamond Cut-Off Wheel

SECTION 2 SUBSTANCE HAZARD IDENTIFICATION

Classification of the chemical in accordance with CFR 1910.1200(d)(f):

Signal Word:	Not applicable
GHS Class:	Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910,1200
Hazard Statements:	Not applicable.
Precautionary Statements:	Not applicable.

Hazards not otherwise classified that have been identified during the classification process:

Route of Exposure:	Eyes. Skin. Inhalation. Ingestion.
Eye:	Causes eye irritation
Skin:	Causes skin irritation
Inhalation:	Prolonged or excessive inhalation may cause respiratory tract irritation.
Ingestion:	May be harmful if swallowed. May cause vomiting.
Chronic Health Effects:	Prolonged or repeated contact may cause skin irritation.
Signs/Symptoms:	Over exposure may cause headaches and dizziness.
Target Organs:	Eyes. Skin. Respiratory system. Digestive system.
Aggravation of Pre-Existing Conditions:	None generally recognized.



SECTION 3

COMPOSITION / INFORMATION ON INGREDIENTS

Mixtures:

Chemical Name	CAS#	Ingredient Percent	EC Num.
Iron	7439-89-6	30 – 60 by weight	231-096-4
Silicon	7440-21-3	1 – 5 by weight	231-130-8
Zinc oxide	1314-13-2	5 – 10 by weight	215-222-5
Copper	7440-50-8	1 – 5 by weight	231-159-6
Nickel	7440-02-0	1 – 5 by weight	231-111-4
Tungsten	7440-33-7	5 – 10 by weight	231-143-9
Chromium	7440-47-3	5 – 10 by weight	231-157-5
Lead	7439-92-1	0 – 1 by weight	231-100-4
Cobalt	7440-48-4	5 – 10 by weight	231-158-0
Diamond	7782-40-3	<= 1 by weight	

SECTION 4 FIRST AID MEASURES

Description of necessary measures:

Eye Contact:	Immediately flush eyes with plenty of water for at lease 15 to 20 minutes. Ensure adequate flusing of the eyes by separating the eyelids with fingers. Remove contacts if present and easy to do. Continue rinsing. Get medical attention, if irritation of symptoms of overexposure persists.	
Skin Contact:	Immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.	
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.	
Ingestion:	If swallowed, do NOT induce vomiting. Call a physician or poison control centre Immediately. Never give anything by mouth to an unconscious person.	
Most important sympton	ns/effects, acute and delayed.	
Other First Aid:	Not applicable.	
Indication of immediate medical attention and special treatment needed:		

Note to Physicians: Not applicable.



FIRE FIGHTING MEASURES

Suitable and unsuitable extinguishing media:

Suitable Extinguishing Media:	Use alcohol resistant foam, carbon dioxide, dry chemical or ater fog or spray when fighting fires involving this material.	
Unsuitable extinguishing media:	Not applicable.	
Specific hazards arising from the chem	<u>ical:</u>	
Hazardous Combustion Byproducts:	Not applicable.	
Unusual Fire Hazards:	Not applicable.	
Special protective equipment and preca	autions for fire-fighters:	
Protective Equipment:	As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/ NIOSH (approved or equivalent) and full protective gear.	
Fire Fighting Instructions:	Not applicable.	
NFPA Ratings:		
NFPA Health:1NFPA Flammability1NFPA Reactivity:0		

SECTION 6

ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Personal Precautions: Evacuate area and keep unnecessary and unprotected personnel from entering the spill area. Use proper personal protective equipment as listed in Section 8.

Environmental precautions:

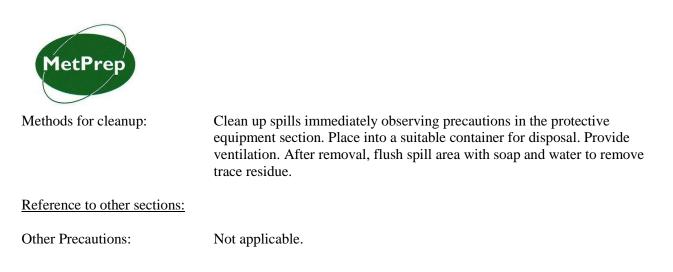
Environmental Precautions: Avoid runoff into storm sewers, ditches and waterways.

Methods and materials for containment and cleaning up:

Spill Cleanup Measures: Not applicable.

Methods and materials for containment and cleaning up:

Methods for containment: Contain spills with an inert absorbent material such as soil or sand. Prevent from spreading by covering, diking or other means. Provide ventilation.



SECTION 7 HANDLING AND STORAGE

Precautions for safe handling:

Handling:	Use with adequate ventilation. Avoid breathing vapor and contact with Eyes, skin and clothing.
Hygiene Practices:	Wash thoroughly after handling. Avoid contact with eyes and skin. Avoid Inhaling vapor or mist.
Conditions for safe storage, including any incompatibilities:	
Storage:	Store in a cool, dry, well ventilated area away from sources of heat, combustible materials and incompatible substances. Keep container tightly

SECTION 8 EXPOSURE CONTROL/PERSONAL PROTECTION

closed when not in use.

Ingredient	Guideline OSHA	Guideline ACGIH	Quebec Canada	Ontario Canada	Alberta Canada
Iron				OEL-TWAEV: 5mg/m ³	
Silicon	PEL-TWA: 15 mg/m ³		VEMP-TWA: 10	OEL-TWAEV; 10	OEL-TWA: 10 mg/m3
	Total particulate/dust		mg/m ³ Total	mg/m ³ Total	C
	(T)		particulate/dust (T)	particulate/dust (T)	
	PEL-TWA: 5 mg/m ³			•	
	Respirable fraction (R)				
Zinc oxide	PEL-TWA: 15 mg/m ³	TLV-TWA: 2 mg/m ³	VEMP-TWA: 10	OEL-TWAEV: 2 mg/m ³	OEL-TWA:10mg/m ³
	Total particulate/dust	Respirable fraction (R)	mg/m ³ Total	Respirable fraction (R)	OEL-TWA: 5mg/m ³
	(T)	TLV-STEL: 10mg/m ³	particulate/dust (T)	OEL-TWAEV: 10	OEL-STEL:10mg/m ³
	PEL-TWA: 5 mg/m ³	Respirable fraction (R)	VEMP-TWA: 5mg/m ³	mg/m ³ Total	
	Respirable fraction (R)			particulate/dust (T)	
Copper	TLV-TWA: 1 mg/m ³	TLV-TWA: 1mg/m ³	VEMP-TWA: 1 mg/m ³		OEL-TWA: 1 mg/m ³
	(Dusts and/or mists as	(Dusts and/or mists as)	VEMP-TWA: 0.2		OEL-TWA:0.2 mg/m ³
	Cu)	Cu)	mg/m³		
	TLV-TWA:0.1 mg/m ³	TLV-TWA:0.2 mg/m ³			
	(Fume as Cu)	(Fume as Cu)			
Nickel	PEL-TWA: 1 mg/m ³	TLV-TWA: 1.5 mg/m ³	VEMP-TWA: 1 mg/m ³	OEL-TWAEV: 1 mg/m ³	OEL-TWA: 1 mg/m ³
	PEL-TWA: 1 mg/m ³	Inhalable fraction (I)	VEMP-TWA: 1 mg/m ³	Inhalable fraction (I)	OEL-TWA:0.2 mg/m ³
	PEL-TWA: 1 mg/m ³	TLV-TWA:0.2 mg/m ³	VEMP-TWA:0.1	OEL-TWAEV: 0.2	OEL-TWA: 0.1 mg/m ³
		Inhalable fraction (I)	mg/m³	mg/m³ Inhalable	
		TLV-TWA: 0.1 mg/m ³		fraction (I)	
		Inhalable fraction (I)			
Tungsten		TLV-TWA: 5 mg/m ³	VEMP-TWA: 5 mg/m ³		OEL-TWA: 5mg/m ³
		TLV-TWA: 5 mg/m ³	VEMP-TWA: 1 mg/m ³		OEL-TWA: 5mg/m ³
		TLV-TWA: 1 mg/m ³	VEMP-STEL:10mg/m ³		OEL-TWA: 1mg/m ³
		TLV-STEL:10mg/m ³	VEMP-STEL: 3mg/m ³		OEL-STEL:10mg/m3
		TLV-STEL:10mg/m ³			OEL-STEL:10mg/m3
		TLV-STEL: 3mg/m ³			OEL-STEL: 3mg/m ³

EXPOSURE GUIDELINES:



Chromium	PEL-TWA: 1 mg/m ³	TLV-TWA:0.5 mg/m ³	VEMP-TWA: 0.5	OEL-TWAEV: 0.01	OEL-TWA: 0.5 mg/m ³
	as Cr metal	as Cr metal	mg/m ³	mg/m ³	OEL-TWA: 0.5 mg/m ³
	PEL-TWA: 0.5 mg/m ³	TLV-TWA:0.5 mg/m ³	VEMP-TWA: 0.01		OEL-TWA: 0.5 mg/m ³
	as Cr (III)	as Cr (III)	mg/m ³		OEL-TWA:0.01 mg/m ³
	PEL-TWA:0.005	TLV-TWA:0.01 mg/m ³	VEMP-TWA:0.05		OEL-TWA:0.05 mg/m ³
	mg/m ³ as Cr (VI)	as Cr (VI)	mg/m ³		OEL-STEL: 1.5 mg/m ³
			Sensitizer: Sen		OEL-STEL: 1.5 mg/m ³
			Sensitizer: Sen		
Lead	PEL-TWA: 0.05	TLV-TWA: 0.05	VEMP-TWA: 0.15	OEL-TWAEV: 0.05	OEL-TWA: 0.05
	mg/m ³	mg/m ³	mg/m ³	mg/m ³	mg/m ³
Cobalt	PEL-TWA: 0.1 mg/m ³	TLV-TWA: 0.02	VEMP-TWA: 0.02	OEL-TWAEV: 0.02	OEL-TWA: 0.05
		mg/m ³	mg/m ³	mg/m³	mg/m ³
		TLV-TWA: 0.02 mg/m ³	VEMP-TWA: 0.02		
Ingredient	Mexico	British Columbia			
		Canada			
Silicon	LMPE-PPT: 10 mg/m ³				
	LMPE-CT: 20 mg/m ³				
Zinc oxide	LMPE-PPT: 10 mg/m ³	OEL-TWA: 2 mg/m ³			
	LMPE-PPT: 5mg/m ³	Respirable fraction (R)			
	LMPE-CT: 10mg/m ³	OEL-STEL: 10 mg/m ³			
		Respirable fraction (R)			
Copper	LMPE-PPT: 1 mg/m ³	OEL-TWA: 1 mg/m ³			
	LMPE-PPT:0.2mg/m ³	OEL-TWA:0.2 mg/m ³			
	LMPE-CT: 2mg/m ³				
	LMPE-CT: 2mg/m ³				
Nickel	LMPE-PPT: 1mg/m ³	OEL-TWA:0.05			
	LMPE-PPT:0.1mg/m ³	mg/m³			
	LMPE-CT: 0.3mg/m ³	OEL-TWA: 0.05 mg/m ³			
		OEL-TWA: 0.05 mg/m ³			
Tungsten	LMPE-PPT: 5mg/m ³	OEL-TWA: 5 mg/m ³			
	LMPE-PPT: 1mg/m ³	OEL-TWA: 5mg/m ³			
	LMPE-CT: 10mg/m ³	OEL-TWA: 1mg/m ³			
	LMPE-CT: 3mg/m ³	OEL-STEL: 10mg/m ³			
		OEL-STEL: 10mg/m ³			
		OEL-STEL: 3mg/m ³			
Chromium	LMPE-PPT: 0.5 mg/m ³	OEL-TWA: 0.5mg/m ³			
	LMPE-PPT: 0.5 mg/m ³	OEL-TWA: 0.5mg/m ³			
	LMPE-PPT: 0.01	OEL-TWA: 0.01 mg/m ³			
	mg/m ³	OEL-TWA: 0.02 mg/m ³			
	LMPE-PPT: 0.05	OEL-Ceiling/Peak: 0.1			
	mg/m ³	mg/m³			
	LMPE-PPT: 0.01				
	mg/m ³				
	LMPE-PPT: 0.05				
T 1	mg/m ³				
Lead	LMPE-PPT: 0.15	OEL-TWA: 0.05			
	mg/m³	mg/m^3			
<u>C</u> L k		OEL-TWA:0.05 mg/m ³			
Cobalt	LMPE-PPT: 0.1 mg/m ³	OEI-TWA: 0.02			
		mg/m^3			
	1	OEL-TWA: 0.02 mg/m ³			

Appropriate engineering controls:

Engineering Controls:

Use appropriate engineering control such as process enclosures, local exhaust ventilation, , or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which Performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.



Individual protection measures:

Eye/Face Protection:	Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.
Skin Protection Description:	Chemical-resistant gloves and chemical goggles, face-shield and synthetic apron or coveralls should be used to prevent contact with eyes, skin or clothing.
Respiratory Protection:	A NIOSH approved air-purifying respirator with an organic vapor cartride or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.
Other Protective:	Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL AND CHEMICAL PROPERTIES

Physical State Appearance:	Solid article
Color:	Not determined.
Odor:	Odorless.
Odor Threshold:	Not determined.
Boiling Point:	Not determined.
Melting Point:	Not determined.
Density:	Not determined.
Solubility:	Not determined.
Vapor Density:	Not determined.
Vapor Pressure:	Not determined.
Evaporation Rate:	Not determined.
pH:	Not determined.
Viscosity:	Not determined.
Coefficient of Water/Oil Distribution:	Not determined.
Flammability:	Not determined.
Flash Point:	None.



Lower Flammable/Explosive Limit:	Not applicable
Upper Flammable/Explosive Limit:	Not applicable
Auto Ignition Temperature:	Not applicable
Explosive Properties:	Excessive dust accumulation could present a potential combustible dust hazard.
VOC Content:	Not determined.

SECTION 10 STABILITY AND REACTIVITY PROPERTIES

Reactivity:	
Reactivity:	Not applicable
Chemical Stability:	
Chemical Stability:	Stable under normal temperatures and pressures.
Possibility of hazardous reactions:	
Hazardous Polymerization:	Not reported.
Conditions To Avoid:	
Conditions to Avoid:	Heat, flames, incompatible materials and freezing or temperatures Below 32 deg. F.
Incompatible Materials:	
Incompatible Materials:	Oxidizing agents. Strong acids and alkalis.
Hazardous Decomposition Products:	
Special Decomposition Products:	Not applicable.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute Toxicity:

This product has not been tested for its toxicity.

Carcinogens:							
	ACGIH	NIOSH	OSHA	IARC	NTP		MEXICO
Nickel	A5 – Not	NIOSH	No Data	Group 2B –	RAC –		
	Suspected as a	Carcinogen		Possibly	Reasonably		
	Human			carcinogenic to	anticipated to		
	Carcinogen as			humans	be a human		
	Ni element				carcinogen.		



<u>Iron</u> :	
RTECS Number:	N08225000
<u>Silicon</u> :	
RTECS Number:	VW0400000
Eye:	Eye – Rabbit Standard Draize test. 3 mg (RTECS)
Ingestion:	Oral – Rat LD50: 3160 mg/kg (Details of toxic effects not reported other than lethal dose value) (RTECS)
Zinc Oxide :	
RTECS Number :	ZH4817000
<u>Copper</u> :	
RTECS Number:	GL7440000
<u>Nickel</u> :	
RTECS Number:	QR6555000
Tungsten :	
RTECS Number:	YO7175000
Eye:	Eye – Rabbit Standard Draize test: 500 mg/24H (RTECS)
Skin:	Administration onto the skin – Rabbit Standard Draize test. 500 mg/24H (RTECS)
<u>Chromium</u> :	
RTECS Number:	GB4200000
Lead :	
RTECS Number:	OF7525000
<u>Cobalt</u> :	
RTECS Number:	GG0375000

SECTION 12 ECOLOGICAL INFORMATION

Ecotoxicity:

Ecotoxicity:

Please contact the phone number or address of the manufacturer listed in Section 1 for information on ecotoxicity.



SECTION 13

DISPOSAL CONSIDERATIONS

Description of waste:

Waste Disposal: Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.

SECTION 14	TRANSPORT INFORMATION
UN number:	Not regulated as hazardous material for transportation.
UN proper shipping name:	Not regulated as hazardous material for transportation.
Transport hazard class(es):	Not regulated as hazardous material for transportation.
Packing group:	Not regulated as hazardous material for transportation.
Environmental hazards:	Not regulated as hazardous material for transportation.
Special precautions for user:	Not regulated as hazardous material for transportation.

SECTION 15

Inventory Status

REGULATORY INFORMATION

Safety, health & environmental regulations specific for the product.

	Canada DSL	TSCA Inventory Status		
Iron	Listed	Listed		
Silicon	Listed	Listed		
Zinc oxide	Listed	Listed		
Copper	Listed	Listed		
Nickel	Listed	Listed		
Tungsten	Listed	Listed		
Chromium	Listed	Listed		
Lead	Listed	Listed		
Cobalt	Listed	Listed		



Zinc oxide:

Canada IDL:	Identified under the Canadian Hazardous Products Act Ingredient Disclosure List:0.1% 1717 (1326)
Section 313:	EPCRA – 40 CFR Part 372 – (SARA Title III) Section 313 Listed Chemical.
<u>Copper</u> :	
Canada IDL:	Identified under the Canadian Hazardous Products Act Ingredient Disclosure List 0.1%
Section 313:	EPCRA – 40 CFR Part 372 – (SARA Title III) Section 313 Listed Chemical.
Nickel :	
Canada IDL:	Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1% 1126 (1193)
CA PROP 65:	Listed: cancer
Section 313:	EPCRA – 40 CFR Part 372 – (SARA Title III) Section 313 Listed Chemical.
Tungsten :	
Canada IDL:	Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1% 1664 (1703)
<u>Chromium</u> :	
Canada IDL:	Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1% 399 (561)
Section 313:	EPCRA – 40 CFR Part 372 – (SARA Title III) Section 313 Listed Chemical.
Lead:	
Canada IDL:	Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1% 937(1435)
Section 313:	EPCRA – 40 CFR Part 372 – (SARA Title III) Section 313 Listed Chemical
Cobalt :	
Canada IDL:	Identified under the Canadian Hazardous ProductS Act Ingredient Disclosure List 0.1% 417(566)
CA PROP 65:	Listed: cancer
Section 313:	EPCRA – 40 CFR Part 372 – (SARA Title III) Section 313 Listed Chemical.
Iron	
EC Number:	231-096-4
<u>Silicon</u>	
EC Number:	231-130-8



Zinc oxide:

EC Number	215-222-5
Copper:	
EC Number:	231-159-6
Nickel:	
EC Number:	231-111-4
Tungsten:	
EC Number:	231-143-9
Chromium:	
EC Number:	231-157-5
Lead:	
EC Number:	231-100-4
<u>Cobalt:</u>	
EC Number:	231-158-0

State Right To Know

	RI	NY	MN	MI	IL
Copper				Listed	
Nickel	Listed	Listed	Listed		Listed

	PA	MA	NJ	
Silicon	Listed	Listed		
Zinc oxide	Listed	Listed		
Copper	Listed	Listed Massachusetts Oil: and Hazardous List	Listed: NJ Hazardous List: Substance Number: 0528	
Nickel	Listed	Listed: Massachusetts Oil And Hazardous List	Listed: NJ Hazardous List; Substance Number: 1314	
Tungsten	Listed	Listed		
Chromium	Listed	Listed Massachusetts Oil And Hazardous List	Listed: NJ Hazardous List, Substance Number: 0432	
Lead	Listed	Listed: Massachusetts Oil and Hazardous List	Listed: NJ Hazardous List; Substance Number: 1096	
Cobalt	Listed	Listed: Massachusetts Oil And Hazardous List	Listed: NJ Hazardous List; Substance Number: 0520	



SECTION 16

OTHER INFORMATION

HMIS Ratings:

HMIS Health Hazard:	1
HMIS Fire Hazard:	1
HMIS Reactivity:	0
SDS Creation Date:	July 27, 2011
SDS Revision Date:	March 31, 2015
MSDS Revision Notes:	GHS Update