

# MetPrep Preparation Procedure - No 280



## Fossilised Ammonite

Primary Grinding Stage	Surface	Abrasive	Pressure		Speed – Dir 500 – Comp	Time Until Planar
	Fixed Diamond	40 µm MB	Psi	N		
			5	25		

Additional Grinding Stages	Surface	Abrasive	Pressure		Speed – Dir 500 – Comp	Time 20 mins
	Fixed Diamond	30 µm RB	Psi	N		
			5	25		
Fixed Diamond	10 µm RB	5	25	500 – Comp	30 mins	

Polishing Stage	Surface	Abrasive	Pressure		Speed – Dir 100 – Comp	Time 20 mins
	Planocloth	0.06 µm Silco	Psi	N		
			5	25		