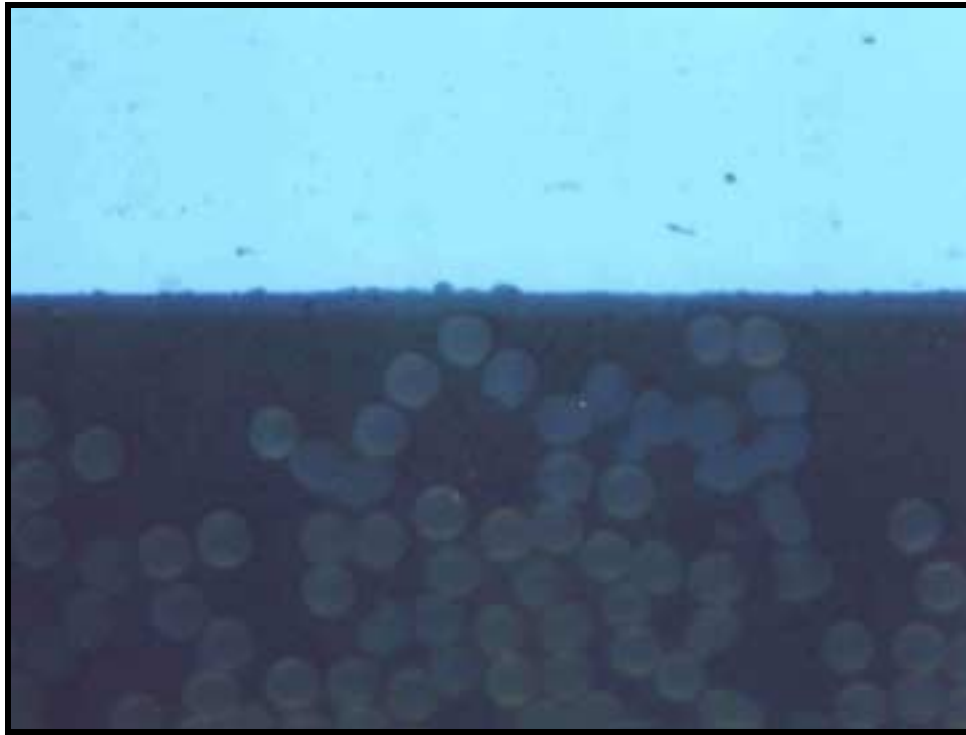


MetPrep Preparation Procedure – No 110



Arall / Aluminium Laminate

	Surface	Abrasive	Pressure		Speed – Dir	Time
Primary Grinding Stage	Paper	P800g SiC	Psi	N	150 – Comp	Until Planar
			5	25		

	Surface	Abrasive	Pressure		Speed – Dir	Time
Additional Grinding Stages	Paper	P1200g SiC	Psi	N	150 – Comp	2 mins
			5	25		
	Paper	P2500g SiC	5	25	150 – Comp	1 min
	Planocloth	0.3 µm Alumina	5	25	100 – Comp	4 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
Polishing Stage	Multicloth	0.06 µm Silco	Psi	N	100 – Comp	2 mins
			3	15		