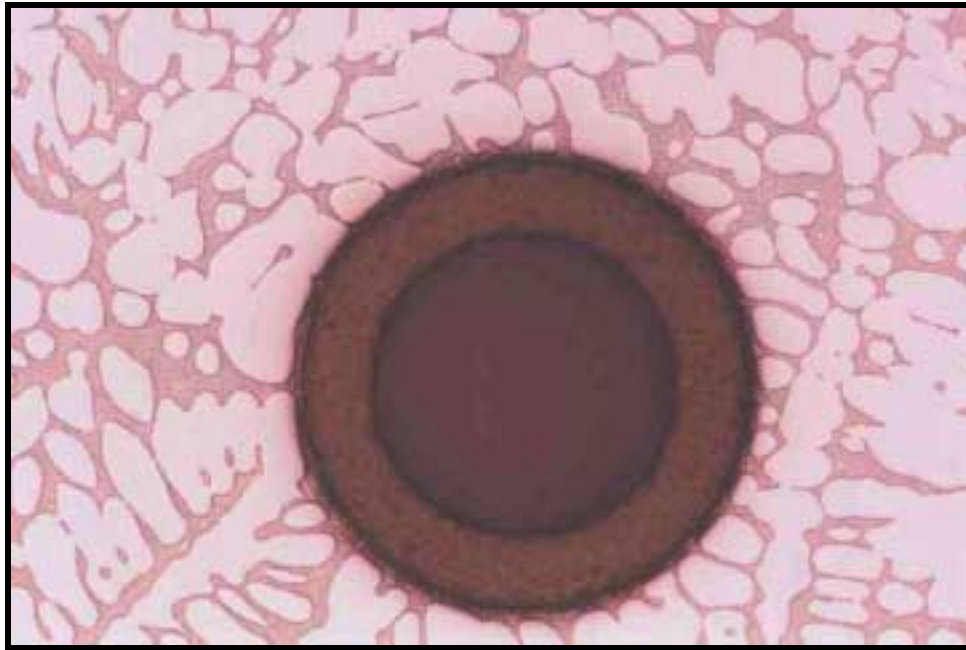


MetPrep Preparation Procedure – No 91



Ceramic Tubing in Aluminium Alloy

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Paper	P240g SiC	Psi	N	150 – Comp	Until Planar
			5	25		

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Planocloth H	9 µm (WB) Diamond	Psi	N	250 – Comp	5 mins
			5	25		
Planocloth	3 µm (WB) Diamond	5	25	250 – Comp	3 mins	
	Durasilk	0.06 µm Silco	5	25	100 – Comp	3 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
	Chemicalcloth	0.06 µm Silco	Psi	N	80 – Comp	2 mins
			3	15		