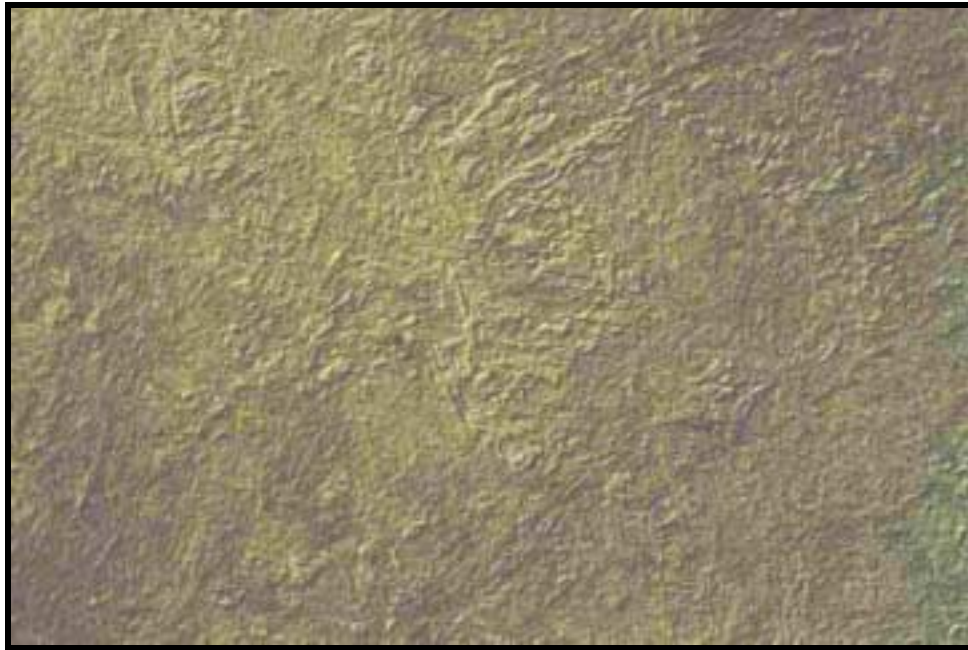


# MetPrep Preparation Procedure – No 8



## Ni-Cr-Mo-V Rotor Forging Steel

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Primary Grinding Stage	Paper	P180g SiC	5	25	150 – Comp	Until Planar

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Additional Grinding Stages	Abracloth	9 µm (WB) Diamond	5	25	250 – Comp	5 mins
	Planocloth	3 µm (WB) Diamond	5	25	250- Comp	4 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Polishing Stage	Alphacloth	0.25µm Diamond	3	15	150 – Comp	2 mins