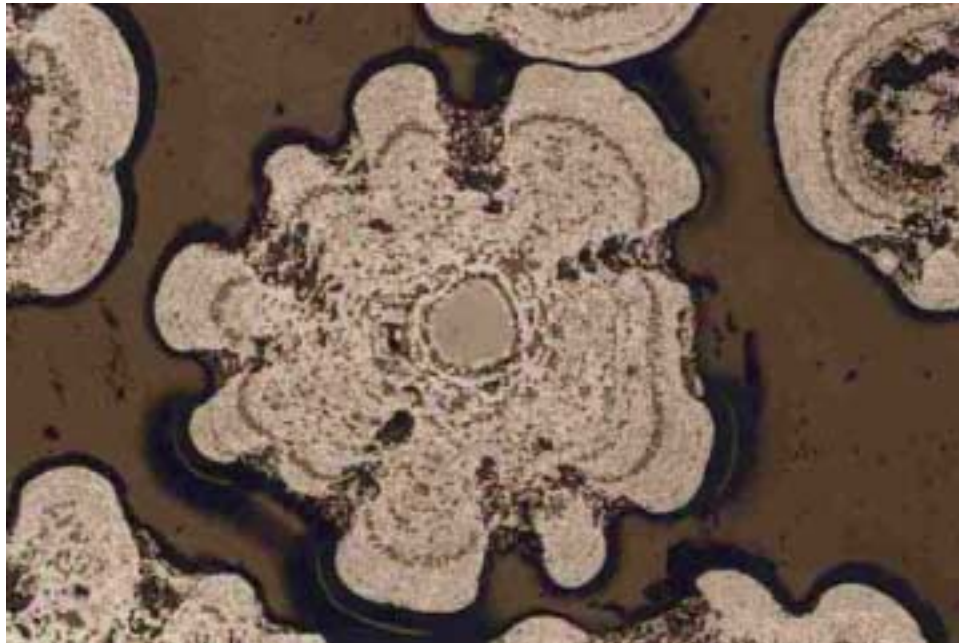


MetPrep Preparation Procedure – No 260



Metal Oxide – Mineral Beads

	Surface	Abrasive	Pressure		Speed – Dir	Time
Primary Grinding Stage	Fixed Diamond	40 µm MB	Psi	N	200 – Comp	Until Planar
			5	25		

	Surface	Abrasive	Pressure		Speed – Dir	Time
Additional Grinding Stages	Planocloth	15 µm (WB) Diamond	Psi	N	250 – Comp	15 mins
			5	25		
	Planocloth	3 µm (WB) Diamond	5	25	250 – Comp	20 mins
	Planocloth	0.06 µm Silco	5	25	100 – Comp	15 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
Polishing Stage	Multicloth	0.06 µm Silco	Psi	N	100 – Comp	3 mins
			3	15		