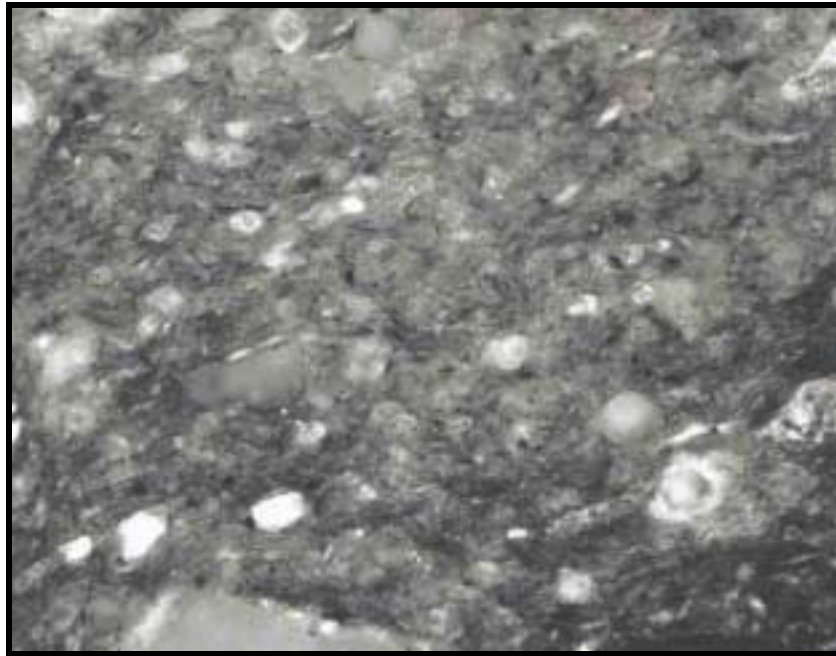


MetPrep Preparation Procedure – No 180



Medieval Pottery Sherd

	Surface	Abrasive	Pressure		Speed – Dir	Time
Primary Grinding Stage	Paper	P1200g SiC	Psi	N	150 – Comp	Until Planar
			5	25		

	Surface	Abrasive	Pressure		Speed – Dir	Time
Additional Grinding Stages	Fixed Diamond	30 µm RB	Psi	N	500 – Comp	20 mins
			5	25		
	Fixed Diamond	10 µm RB	5	25	500 – Comp	15 mins
	Planocloth	0.3 µm Alumina	5	25	100 – Contra	5 mins
	Planocloth	0.06 µm Silco	5	25	100 – Comp	8 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
Polishing Stage	Multicloth	0.06 µm Silco	Psi	N	100 – Comp	3 mins
			2	10		