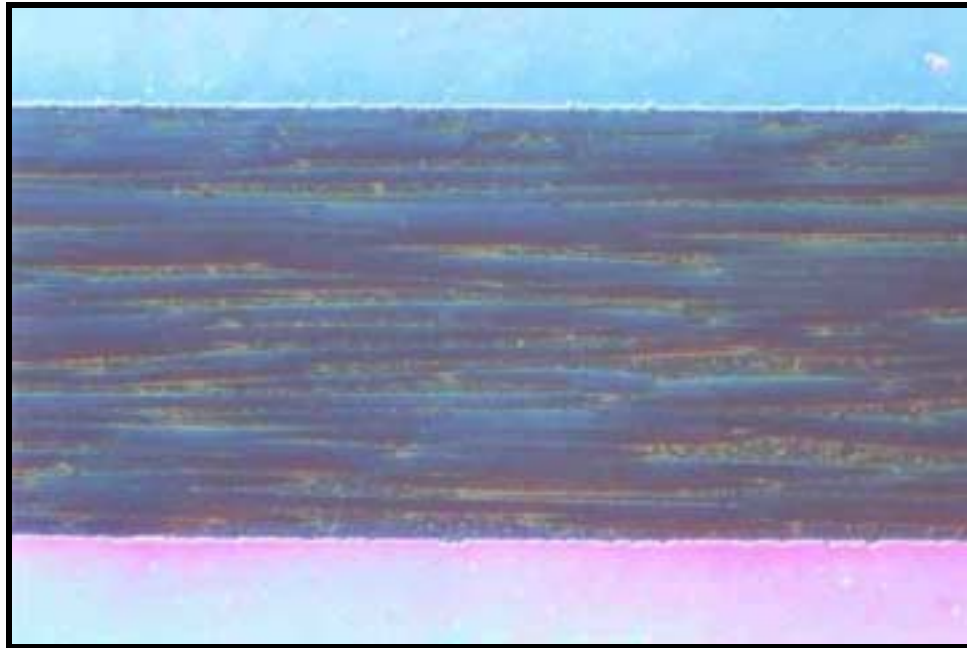


# MetPrep Preparation Procedure 111



## Glare / Aluminium Laminate

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Primary Grinding Stage	Paper	P800g SiC	5	25	150 – Comp	Until Planar

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Additional Grinding Stages	Paper	P1200g SiC	5	25	150 – Comp	2 mins
	Paper	P2500g SiC	5	25	150 – Comp	1 min
	Planocloth	0.3 µm Alumina	5	25	100 – Comp	4 mins

	Surface	Abrasive	Pressure		Speed – Dir	Time
			Psi	N		
Polishing Stage	Multicloth	0.06 µm Silco	3	15	100 – Comp	2 mins